

DESIGNER METAL INFILL INSTALLATION

1 Set Posts

- Set posts using specified length of Top/Bottom Tracs.
- Top/Bottom Tracs come in two standard sizes – 72" long & 96" long.
- For the 6ft Trac, posts need to be at 75" centers. For the 8ft Trac, posts need to be at 99" centers.
- The post hole size needs to be 30" - 36" deep (depending on frost line) and 6" - 12" in diameter.

2 Attach Post Tracs

- Place Bottom Trac on ground between posts with required ground clearance. (Recommended 1"-2" above normal mowing height)
- Bottom & Top Tracs are identical and interchangeable.
- Prior to drilling, loosely insert lower ends of Post Tracs into Bottom Trac
- Attach Post Trac to post using two of the supplied self-drilling screws in the slotted holes, do not fully tighten
- Level or slightly rack Bottom Trac as required, perform step above on opposite post
- Make any final adjustments using slotted holes, tighten screws and insert 4 more in each Post Trac

3 Attach Bottom Trac

- Raise Bottom Trac up to Post Tracs and align slotted holes.
- Insert supplied bolt & nut on each end and hand tighten.

4 Notch Panels

- Before inserting infill, notch top and bottom of both end panels where corners meet Trac connection points to clear bolt/nut.
- Notch needs to be on the arched/curved side of the panel.
- Remove 1-1/2" x 1-1/2" of material at these corners.

5 Insert Designer Metal

6 foot section

- Insert one notched panel into the Post Trac verifying arched/curved side is on the same side as screws will be installed.
- Insert the second notched panel into the other post Trac verifying arched/curved side is on the same side as screws will be installed.
- Adjust overlap to align seamlessly
- Adjust panels together verifying equal amounts of material are inside Post Tracs.
- Wipe down all ridges where adhesive will be applied.
- Apply a small bead of the polyurethane sealant/adhesive.
- Press panels together while maintaining the proper alignment

8 foot section

- Insert one notched panel into the Post Trac verifying arched/curved side is on the same side as screws will be installed.
- Insert the second notched panel into the other Post Trac verifying arched/curved side is on the same side as screws will be installed.
- Slide the middle panel in place and adjust fit so it overlaps and aligns seamlessly.
- Wipe down all ridges where adhesive will be applied.
- Apply a small bead of the polyurethane sealant/adhesive.
- Press panels together while maintaining the proper alignment.

6 Attach Top Trac

- Place Top Trac over one Post Tracs and work Designer Metal into Top Trac finishing on opposite Post Trac, align slotted holes.
- Insert supplied bolt & nut on each end and hand tighten.

7 Insert Self-Tapping Screws

- Check alignment of overlaps, apply pressure to the area where silicone was placed to set the adhesive.
- Using a 5/32 inch drill bit, pre-drill a hole in the top Trac and bottom Trac where the designer metal overlaps.
- Insert self-tapping screws.
- Pre-drill and insert a self-tapping screw in every 3rd rib on the panels.
- Pre-drill and insert 4 self-tapping screws on each post Trac.

8 Finish Panel

- Tighten all hardware to secure Top & Bottom Tracs to Post Tracs.
- Insert post cap onto each post.

